



**TECHNICAL CHARACTERISTICS**  
**INSTRUCTIONS FOR USE, ASSEMBLY INSTRUCTIONS,**  
**MAINTENANCE INSTRUCTIONS**



**MODEL 25**

MANUALLY OPERATED VALVE WITH THERMOELECTRIC FLAME  
SUPERVISION AND ADJUSTABLE MECHANICAL THERMOSTAT

 Gas Safety Certified	
<b>AS 4624 - 2005</b>	<b>EN 126:2012</b> <b>EN 13611:2007 + A2:2011</b>

## GENERAL INSTRUCTIONS

Feature	Description
Type	adjustable mechanical thermostat
Applications	ovens
types of gas used	1 <sup>st</sup> – 2 <sup>nd</sup> – 3 <sup>rd</sup> family
group	1
thermoelectric flame supervisor class	B (10,000 cycles)
number of outlets	2
nominal diameter	8
maximum working pressure	6.5 kPa
minimum working temperature (body)	0°C
maximum working temperature (body)	80/130°C
nominal flow rate (1° outlet)	0.375 m <sup>3</sup> /h (test gas: air - pressure drop 125 Pa - AS 4624-2005) 0.335 m <sup>3</sup> /h (test gas: air - pressure drop 100 Pa - EN 126-2012)
nominal flow rate (2° outlet)	0.268 m <sup>3</sup> /h (test gas: air - pressure drop 125 Pa - AS 4624-2005) 0.240 m <sup>3</sup> /h (test gas: air - pressure drop 100 Pa - EN 126-2012)
reduced flow rate	0.07 m <sup>3</sup> /h (test gas: air - pressure drop 125 Pa - AS 4624-2005) 0.063 m <sup>3</sup> /h (test gas: air - pressure drop 100 Pa - EN 126-2012)
opening angle of max. flow rate	231°
opening angle of min. flow rate	52°
external leak tightness	leakage ≤ 60 cc/h (1 ml/min) (air - pressure 15 kPa)
internal leak tightness	leakage ≤ 20 cc/h (0.3 ml/min) (air - pressure 15 kPa)
gas valve continued operation	10,000 cycles (EN 126:2012 - EN 13611:2007 + A2:2011) 10,000 cycles (AS 4624 – 2005)
Flame supervisor device continued operation	10,000 cycles (EN 126:2012 - EN 13611:2007 + A2:2011) 2,000 cycles (AS 4624 – 2005)
inlet gas connection	bracket, flange (see attached sheets)
outlet gas connection	see attached sheets
storage temperature range	-15°C to + 50°C
hold-on current/drop-out current (safety device)	≤ 180 mA / ≥ 60 mA (version 1) ≤ 110 mA / ≥ 20 mA (version 2) ≤ 60 mA / ≥ 10 mA (version 3)
Thermocouples maximum closing time	90 sec
sensor's maximum temperature (bulb)	315 °C
temperature adjustment range	100 – 315°C
temperature tolerance	± 8.5°C
assembly position	Any position
Range of modulation	30°C
operating torque	≤ 30 N
mechanical differential	8°A
Temperature variation (130°C)	17°C
Temperature tolerance	± 10°C
Drift for thermal overload	±5°C

## INSTRUCTIONS FOR USE

To turn the thermostat on, simultaneously press and turn the control shaft.

Holding down the control shaft and turning it anti-clockwise allows the gas to pass to the burner.

A few seconds after the burner ignites, the thermocouple generates enough current to hold the safety magnet open. The control shaft needs no longer be pressed down.

Once the thermostat has been turned through 52°, gas begins to flow giving the minimum adjustable temperature. The thermostat can be turned through 231°A giving a continuous increase in temperature.

Temperatures may be adjusted from 128°C to 300°C.

If the flame should accidentally go out, the thermocouple cools and the current is reduced, the safety magnet is closed and the flow of gas is blocked after a few seconds.

The thermostat has an adjustable perforated metering screw (by-pass) which fixes the reduced flow-rate at a preset value when fully tightened. If a different type of gas is used, the amount of reduced flow can be adjusted by turning the by-pass with a screwdriver.

Holding down the control shaft and turning it clockwise up to 62 degrees allows the gas to pass to that burner that is not thermoregulated.

The thermostat can be equipped with one or more microswitches, which are firmly fastened by means of a metal staff. The microswitches are activated by simply pushing the spindle inward (microswitch used to activate the electric ignition) or by rotation of the spindle (microswitches used to perform other functions) – see table 1.

TABLE 1 - MICROSWITCH CHARACTERISTICS

Nominal tension	250 V
Method for operation	push-button
Max. operating temperature	125 °C
Contact distance	small – standard
Protection level	IP00
Insulation class	I
Pollution situation	standard
Heat-resistance	category D
Tracking index	PTI250

## ASSEMBLY INSTRUCTIONS

**The thermostats are designed to be used inside the cooking appliances, protected from any possible infiltrations of liquid or dirt and from the atmospheric agents. The non-observance of this prescription can compromise the correct working and the safety of the product.**

The thermostats are designed to be used with manifolds of different diameters using flange or bracket fastenings.

To ensure a perfect seal, place an elastomer gasket between the manifold and the valve.

The outlet is designed for a connection pipe to the burner.

Calibration is determined in the factory and should not be altered even by qualified personnel. In case of irregularity, the whole thermostat should be replaced.

To avoid damage that may compromise correct functioning of the thermostats, do not exceed the tightening torques listed in the attached tables.

**To avoid dirt or other material entering the equipment which may affect functioning and safety of the thermostat, a suitable filter should be mounted on the manifold supply inlet.**

## MAINTENANCE INSTRUCTIONS

Maintenance of the taps is not foreseen, in case of failure or incorrect operation replace the tap with a new one (same model and same characteristics).

**NB.: Leak test should be performed using a suitable appliance. Leak test mustn't be done by means of a flame or immersion of the valve in water or other liquids. The non-observance of this prescription can compromise the correct working and the safety of the product.**

**VARIANTS**
**INLET VARIANTS**

inlet	denomination	assembly
50	Tube diameter 6 mm	compression fitting
51	tube diameter 7 mm	compression fitting
52	tube diameter 8 mm	compression fitting
53	tube diameter 10 mm	compression fitting

**OVEN OUTLET VARIANTS**

outlet	denomination	assembly
A	tube diameter 6 mm	compression fitting
B	tube diameter 8 mm	compression fitting
C	tube diameter 10 mm	compression fitting
D	tube diameter 6 mm	compression fitting
E	tube diameter 8 mm	compression fitting
F	G 3/8"	flared tube
G	G 1/4"	flared tube
H	M 14 x 1.5	flared tube
L	tube diameter 9.525 mm	compression fitting
M	tube diameter 7 mm	compression fitting
O	tube diameter 6.35 mm	compression fitting
S	tube diameter 6.35 mm	compression fitting
T	tube diameter 10 mm	compression fitting
Z	tube diameter 4 mm	compression fitting

**GRILL OUTLET VARIANTS**

outlet	denomination	assembly
A	tube diameter 7 mm	compression fitting
L	tube diameter 6 mm	compression fitting
M	tube diameter 8 mm	compression fitting
N	tube diameter 6 mm	compression fitting
P	tube diameter 8 mm	compression fitting
R	without outlet variant grill	-
S	tube diameter 6.35 mm	compression fitting
Z	tube diameter 4 mm	compression fitting

**Maximum torque values:**

Maximum torque value		
Component	Nm	lbf.in
Nut + olive + aluminium tube for oven outlet of thermostats	15	133
Nut + olive + copper tube for oven outlet of thermostats	15	133
Nut + olive + steel tube for oven outlet of thermostats	10	89
Nut + tapered aluminium tube (bundy) for oven outlet of thermostats	15	133
Nut + boughed aluminium tube for oven outlet of thermostats	15	133
Nut for fixing thermocouple to magnet	4	35
Screws for brackets	1.5	13

<b>MANUFACTURING DATE CODES</b>
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MONTH	CODE
JANUARY	N
FEBRUARY	O
MARCH	P
APRIL	R
MAY	S
JUNE	T
JULY	U
AUGUST	V
SEPTEMBER	W
OCTOBER	X
NOVEMBER	Y
DECEMBER	Z

YEAR	CODE
1992	A
1993	B
1994	C
1995	D
1996	E
1997	F
1998	H
1999	I
2000	J
2001	K
2002	L
2003	M
2004	4
2005	5
2006	6
2007	7
2008	8
2009	9
2010	1
2011	1
2012	2
2013	3
2014	4
2015	5
2016	6
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EXAMPLE: A COMPONENT PRODUCED IN APRIL 2004 IS MARKED

**R4**

Alternatively, on the component can be marked a four digit code indicating the week (first two digits) and the year of production (last two digits).

EXAMPLE: A COMPONENT PRODUCED THE 14<sup>TH</sup> WEEK OF 2004 IS MARKED

**1404**

Alternatively, on the component can be marked the day (first digits), the month (according with the code in table above) and the year of production (last two digits).

EXAMPLE: A COMPONENT PRODUCED IN APRIL, 19 2004 IS MARKED

**19 R 04**